1. Beginning at the front right shoulder route the release cable through the channel over right shoulder, through the rear material loop (pulled through the shoulder buckle), and down to the back of the vest.

2. Route the cummerbund towards the center of the rear of the vest as shown.

3. Route the pull cable through the cummerbund, looping the bungee adjustment cord at the three cummerbund openings.
4. Continue weaving the bungee adjustment cord for all three cummerbund openings - the slack in the pull cable can be routed through the bottom vertical MOLLE opening.

6. Pull rear flap down and tuck it under to cover the rear of the vest.

5. Pull out the slack in the bungee adjustment cord using the plastic adjustment slide, then tuck away slack.

7. The TORC QR is now completely reassembled with the quick release system. If the vest had been released from both sides then simply repeat the steps on the opposite side of the vest.